

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 06/13/2018 Revision date: 04/29/2024 Supersedes: 04/04/2023

Version: 1.6

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SECTION 1:	Identification				
1.1. Identi	ification				
Product form		: Substance			
Product name		: ORANGE VAI	ENCIA 5X FOLD		
CAS-No.		: 8028-48-6			
Product code		: 50-4621-02			
1.2. Reco	mmended use and	restrictions on use			
1.3. Supp					
T 574-259-7000					
1.4. Emer	gency telephone nu	umber			
Emergency num	nber	CHEMTREC CCN 13010	- USA: 800-424-9300 Inte	rnational: +1 703-527-3887 / 1-6	300-424-9300
SECTION 2:	Hazard(s) iden	tification			
2.1. Class	ification of the sub	stance or mixture			
GHS US classi	fication				
Flammable liqui Skin corrosion/ir Skin sensitizatio Aspiration hazaı	rritation Category 2 on, Category 1	Cause May c	nable liquid and vapor s skin irritation ause an allergic skin reactic e fatal if swallowed and ento		
		luding precautionary statem	ents		
GHS US labelir	•				
Hazard pictogra	illis (GH3 U3)				
		GHS02	GHS07 GHS0	08	
Signal word (GF	HS US)	: Danger			
Hazard stateme	ents (GHS US)	Causes skin ir	swallowed and enters airwa	ays	
Precautionary s	tatements (GHS US)	smoking. Keep containe Ground/Bond Use explosion Use only non- Take precauti Avoid breathir Wash hands, Contaminated Wear protectiv If swallowed: If on skin: Wa If on skin (or h water/shower.	er tightly closed. container and receiving equ -proof electrical/ventilating/l sparking tools. onary measures against sta og dust/fume/gas/mist/vapor forearms and face thorough work clothing must not be a /e gloves/protective clothing mmediately call a poison ce sh with plenty of water. air): Take off immediately a	ighting equipment. tic discharge. s/spray. ly after handling. allowed out of the workplace. //eye protection/face protection.	

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If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. In case of fire: Use media other than water to extinguish. Store in a well-ventilated place. Keep cool. Store locked up. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.				
2.3. Other hazards which do not res	sult in classification			
No additional information available				
2.4. Unknown acute toxicity (GHS L	US)			
Not applicable				
SECTION 3: Composition/Inform	nation on ingredients			
3.1. Substances				
Name		Product identifier	%	GHS US classification
ORANGE OIL		(CAS-No.) 8028-48-6	100	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304
Full text of hazard classes and H-statemen	ts : see section 16			
B.2. Mixtures				
lot applicable				
ECTION 4: First-aid measures				
.1. Description of first aid measure	res			
irst-aid measures general	: Call a physician immediat	,		
irst-aid measures after inhalation	: Remove person to fresh a			
irst-aid measures after skin contact	irritation or rash occurs: G	Set medical advice/attention		all contaminated clothing. If skin
First-aid measures after eye contact	: Rinse eyes with water as	•	h.,	
irst-aid measures after ingestion	: Do not induce vomiting. C	all a physician immediate	iy.	
I.2. Most important symptoms and				
Symptoms/effects after inhalation	expected to be an inhalation hazard.			are known to exist, this material is
Symptoms/effects after skin contact	: Irritation. May cause an al : None under normal condit	-		
symptoms/effects after eye contact	: Risk of lung edema.	uons.		
	nd special treatment, if necessary	y		
reat symptomatically.				
ECTION 5: Fire-fighting measu	res			
.1. Suitable (and unsuitable) extin				
Suitable extinguishing media	: Water spray. Dry powder.			
Insuitable extinguishing media	: Do not use a heavy water	stream.		
.2. Specific hazards arising from t				
ire hazard	: Flammable liquid and vap			
Explosion hazard	: No direct explosion hazar			an and the second s
Reactivity	: Flammable liquid and vap storage and transport.	oor. The product is non-rea	active und	er normal conditions of use,
	5 1			
5.3. Special protective equipment a	and precautions for fire-fighters			
5.3. Special protective equipment a Firefighting instructions	<b>3</b> 1			nter fire area without proper

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SECTION 6: Accidental release measures				
6.1. Personal precautions, protective equipment and emergency procedures				
General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.			
6.1.1. For non-emergency personnel				
Protective equipment	: Wear recommended personal protective equipment.			
Emergency procedures	: Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.			
6.1.2. For emergency responders				
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".			
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.			
6.2. Environmental precautions				
Avoid release to the environment.				
6.3. Methods and material for contain	nent and cleaning up			
For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.			
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.			
Other information	: Dispose of materials or solid residues at an authorized site.			
6.4. Reference to other sections				
For further information refer to section 13.				
SECTION 7: Handling and storage				
7.1. Precautions for safe handling				
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.			
Precautions for safe handling	: Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.			
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.			
7.2. Conditions for safe storage, inclue	ding any incompatibilities			
Technical measures	: Ground/bond container and receiving equipment.			
Storage conditions	: Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.			
Packaging materials	: Store always product in container of same material as original container.			
SECTION 8: Exposure controls/por	reanal protection			

8.1. Control parameters

ORANGE OIL (8028-48-6)				
No additional information available				
8.2. Appropriate engineering con	trole			
Appropriate engineering controls : Ensure good ventilation of the work station.				
Environmental exposure controls	: Avoid release to the environment.			
8.3. Individual protection measures/Personal protective equipment				
Personal protective equipment:				

Wear recommended personal protective equipment.

#### Hand protection:

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#### Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

#### **Respiratory protection:**

In case of insufficient ventilation, wear suitable respiratory equipment



#### SECTION 9: Physical and chemical properties

9.1. Information on basic physical and o	chemical properties
Physical state	: Liquid
Color	: ORANGE TO AMBER/BROWN LIQUID
Odor	: CHARACTERISTIC, FRESH SWEET ORANGE ODOR
Odor threshold	: No data available
рН	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: 54 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 0.862 (0.832 – 0.87)
Solubility	: Insoluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
9.2. Other information	
VOC content	: 42.5 %
Refractive index	: 1.478 (1.462 – 1.484)
SECTION 40. Stability and reactivity	

#### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

Flammable liquid and vapor. The product is non-reactive under normal conditions of use, storage and transport.

# 10.2. Chemical stability Stable under normal conditions. 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

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#### 10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition. None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

#### No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information				
11.1. Information on toxicological effects				
Acute toxicity (oral)	: Not classified			
Acute toxicity (dermal)	: Not classified			
Acute toxicity (inhalation)	: Not classified			
Skin corrosion/irritation	: Causes skin irritation.			
Serious eye damage/irritation	: Not classified			
Respiratory or skin sensitization	: May cause an allergic skin reaction.			
Germ cell mutagenicity	: Not classified			
Carcinogenicity	: Not classified			
Reproductive toxicity	: Not classified			
STOT-single exposure	: Not classified			
STOT-repeated exposure	: Not classified			
Aspiration hazard	: May be fatal if swallowed and enters airways.			
Viscosity, kinematic	: No data available			
Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.			
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.			
Symptoms/effects after eye contact	: None under normal conditions.			
Symptoms/effects after ingestion	: Risk of lung edema.			

SECTI	SECTION 12: Ecological information				
12.1.	Toxicity				
Ecology	- general	The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.			
12.2.	Persistence and degradability				
No addit	ional information available				
12.3.	Bioaccumulative potential				
No addit	ional information available				
12.4.	Mobility in soil				
No addit	ional information available				

#### 12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations			
13.1. Disposal methods			
Regional waste regulation	: Disposal must be done according to official regulations.		
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.		
Sewage disposal recommendations	: Disposal must be done according to official regulations.		
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.		
Additional information	: Flammable vapors may accumulate in the container. Do not re-use empty containers.		

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#### SECTION 14: Transport information

#### **Department of Transportation (DOT)**

In accordance with DOT Transport document description (DOT)

UN-No.(DOT) Proper Shipping Name (DOT)

Class (DOT) Packing group (DOT) Hazard labels (DOT)

: UN1197 Extracts, flavoring, liquid (Regulated for Bulk only), 3, III

- : UN1197
- : Extracts, flavoring, liquid
- (Regulated for Bulk only)
- : 3 Class 3 Flammable and combustible liquid 49 CFR 173.120
- : III Minor Danger
- : 3 Flammable liquid



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DOT Packaging Non Bulk (49 CFR 173.xxx) DOT Packaging Bulk (49 CFR 173.xxx)

- : 242 DOT Special Provisions (49 CFR 172.102) : B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T2 - 1.5 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. DOT Packaging Exceptions (49 CFR 173.xxx) : 150 DOT Quantity Limitations Passenger aircraft/rail : 60 L (49 CFR 173.27) DOT Quantity Limitations Cargo aircraft only (49 : 220 L CFR 175.75) **DOT Vessel Stowage Location** : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel. Emergency Response Guide (ERG) Number : 127 Other information : No supplementary information available. **Transportation of Dangerous Goods** : UN1197 EXTRACTS, FLAVOURING, LIQUID (Regulated for Bulk only), 3, III Transport document description (TDG) UN-No. (TDG) : UN1197 : EXTRACTS, FLAVOURING, LIQUID Proper Shipping Name (TDG) **TDG Primary Hazard Classes** : 3 - Class 3 - Flammable Liquids Packing group (TDG) : III - Minor Danger Explosive Limit and Limited Quantity Index : 5 L Passenger Carrying Road Vehicle or Passenger : 60 L Carrying Railway Vehicle Index Transport by sea : UN 1197 EXTRACTS, LIQUID, 3, III
- Transport document description (IMDG) UN-No. (IMDG) : 1197 Proper Shipping Name (IMDG) : EXTRACTS, LIQUID Class (IMDG) : 3 - Flammable liquids Packing group (IMDG) : III - substances presenting low danger Limited quantities (IMDG) · 51

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#### Air transport

Transport document description (IATA)	: UN 1197 Extracts, liquid, 3, III
UN-No. (IATA)	: 1197
Proper Shipping Name (IATA)	: Extracts, liquid
Class (IATA)	: 3 - Flammable Liquids
Packing group (IATA)	: III - Low danger

SECTION 15: Regulatory information			
15.1. US Federal regulations			
ORANGE OIL (8028-48-6)			
Not listed on the United States TSCA (Toxic Substances Control Act) inventory			

#### 15.2. International regulations

#### CANADA

ORANGE OIL (8028-48-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations No additional information available

#### **National regulations**

No additional information available

#### 15.3. US State regulations

**WARNING**: This product can expose you to beta-myrcene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information			
ision date	: 04/29/2024		
text of H-phrases:			
H226	Flammable liquid and vapor		
H304	May be fatal if swallowed and enters airways		
1004	indy be fatal if swallowed and effects all ways		
H315	Causes skin irritation		
H317	May cause an allergic skin reaction		
1317			
	ision date text of H-phrases: H226 H304		

SDS US (GHS HazCom 2012) - Lebermuth

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.